FOOD PLANTS · CHANGEOVER · CHECKLIST

# Allergen changeover cleaning checklist

An allergen changeover clean removes every trace of the last product before the next one starts. Dry-clean loose material, foam or wash with a degreaser such as INNOVA DegreasePro or INNOVA Chlorfoam, scrub hard-to-reach parts, rinse, check visually and with a test where possible, then sanitise. Codex CXC 80-2020 sets out the principles.

| LINE | FROM PRODUCT (ALLERGENS) | TO PRODUCT | DATE / TIME |
|---|---|---|---|
| | | | |

## Changeover sequence

| Step | What to do | INNOVA product | Done | Initials |
|---|---|---|---|---|
| 1. Dry clean | Remove loose product, crumbs and powder by scraping and vacuuming | Colour-Coded Cleaning Tools | ☐ | |
| 2. Wash or foam | Apply detergent or foam to break down fat, starch and protein | INNOVA DegreasePro, INNOVA Chlorfoam or INNOVA Teepol HD | ☐ | |
| 3. Scrub | Scrub seals, corners and hard-to-reach parts | Colour-Coded Cleaning Tools | ☐ | |
| 4. Rinse | Rinse with low-pressure water | Water | ☐ | |
| 5. Verify | Visual inspection; allergen or protein test where available | None | ☐ | |
| 6. Sanitise | Sanitise food contact surfaces | INNOVA QuatShield or INNOVA PAA 15 | ☐ | |

## Release to production

| Check | Yes | No |
|---|---|---|
| No visible product, crumbs or powder on contact surfaces, seals and corners | ☐ | ☐ |
| Removable parts cleaned off-line and refitted | ☐ | ☐ |
| Tools used were the colour for this zone | ☐ | ☐ |
| Allergen or protein test passed (where used) | ☐ | ☐ |
| Old labels and packaging removed from the line | ☐ | ☐ |

## Sign-off

| LINE OPERATOR | QA RELEASE | SHIFT IN-CHARGE |
|---|---|---|
| Name, signature and date | Name, signature and date | Name, signature and date |

Use the dose, temperature and contact time on each product’s technical data sheet (TDS) and your site’s validated cleaning programme. Read the SDS and wear the PPE it lists. Never mix chemicals. This sheet is a guide; follow your plant QA plan and current FSSAI requirements. SDS and TDS: www.innovachem.in/resources/sds-tds/